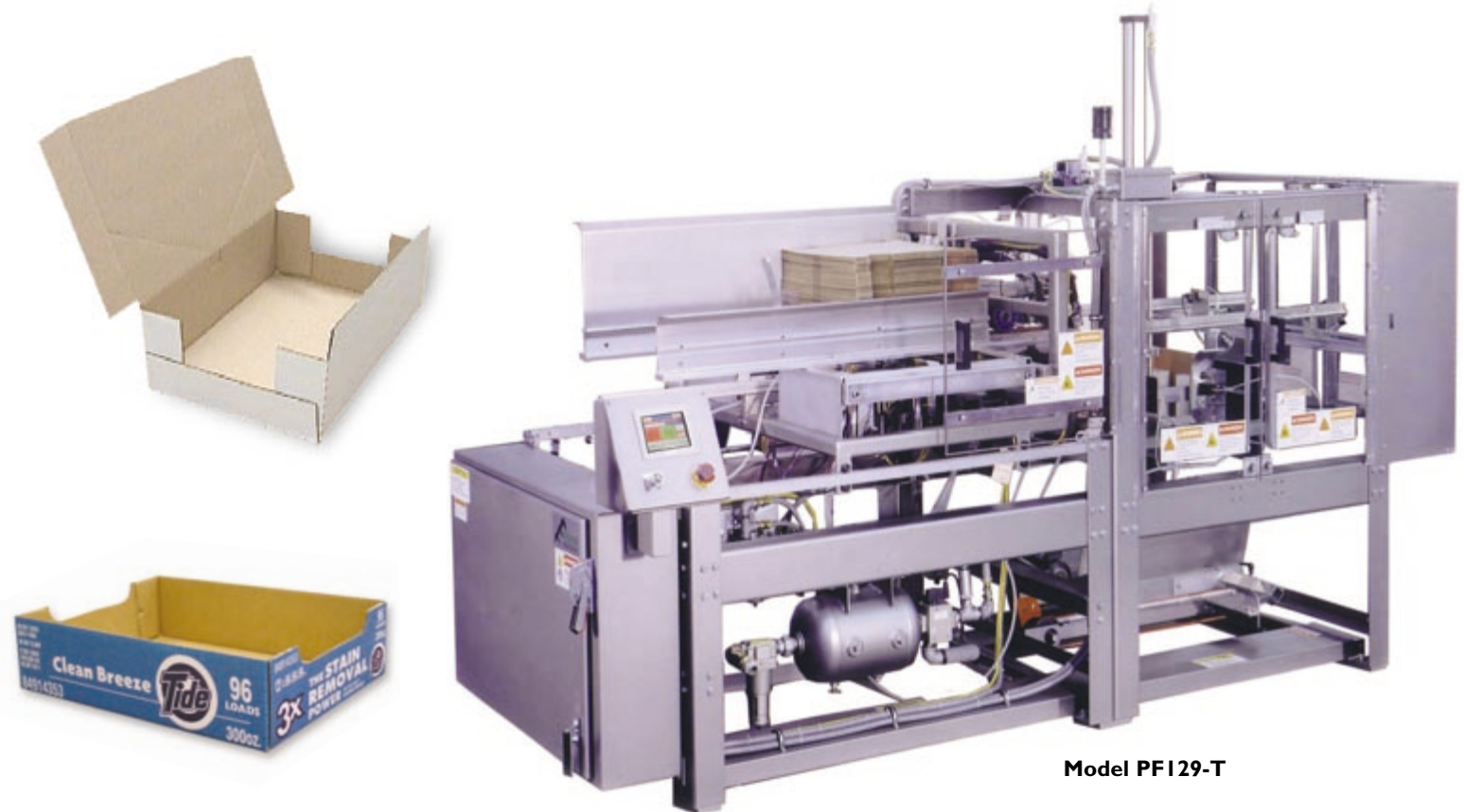


TrayPro®

Model PF129-T Tray Former for Assorted Tray Styles



Model PF129-T

The PF129-T features:

- **Modular Frame**
- **Variable Frequency Belt Drive**
- **Moen Model M3A Glue System**
- **UL Approved Electrical Control Panel**
- **Vacuum Assist Hopper Feed System**
- **24 VDC Machine Control**
- **Color Touch Screen Control Panel and Operator Interface**
- **Stainless Steel Paint Finish**

The Moen model PF129-T TrayPro is a versatile tray former that can handle a number of corrugated tray designs, including end slotted and side slotted trays. The PF129-T can also form optional features such as B-T-B Stacking shoulders, Rolled-over & Glued Side Walls and Top Flaps. Standard equipment on the TrayPro includes positive Pneumatically Controlled Die Compression and an efficient Vacuum Assist Hopper Feed System. This field proven high production performer is capable of up to 45 cycles per minute. An optional high capacity Automatic Stack Transfer System and a high capacity Adhesive Feeder are available for high speed operations.

Tray Former for Assorted Tray Styles

Model PF129-T

Tray Machine Air Consumption per cycle

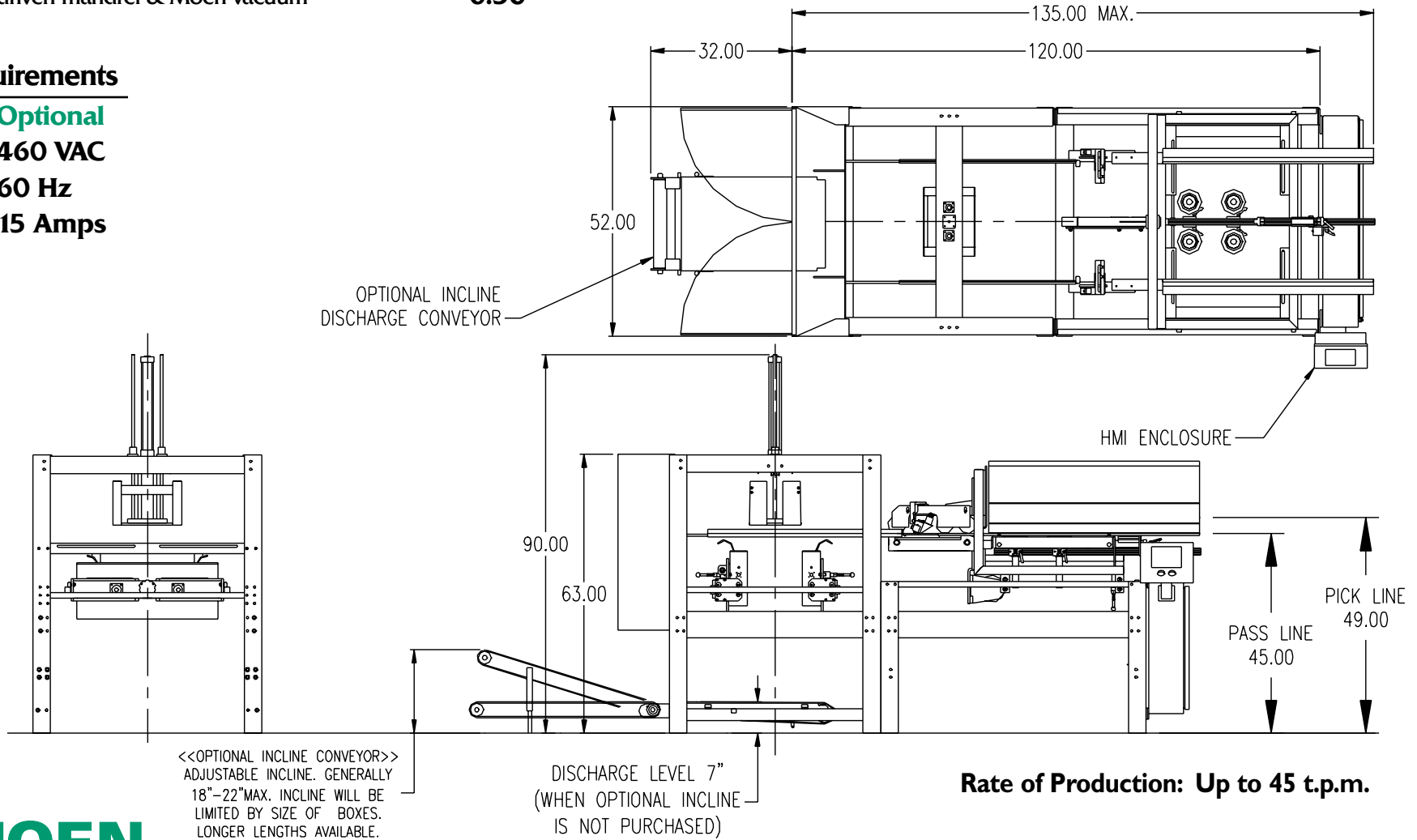
Air usage per minute in SCFM	1.19
SCFM with regenerative blower	0.96
SCFM with servo driven mandrel	0.59
SCFM with servo driven mandrel & Moen vacuum	0.36

Size Capacity

Maximum Blank Size	46" x 30"
Maximum Tray Footprint	22" x 22" x 10"
Minimum Tray Footprint	9" x 9" x 1-1/2"

Electrical Requirements

Standard	Optional
230 VAC	460 VAC
60 Hz	60 Hz
25 Amps	15 Amps



Rate of Production: Up to 45 t.p.m.



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PF129T-25-08r5

Quality Corrugated Packaging Equipment