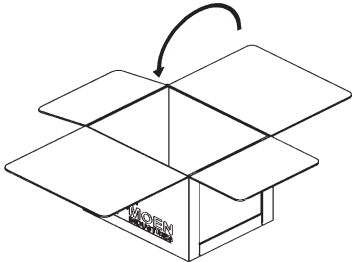


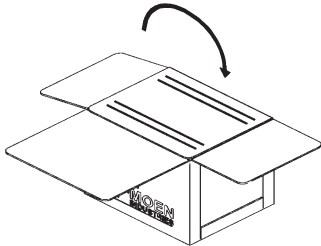


Model FOL-233 Full Overlap Top Sealer

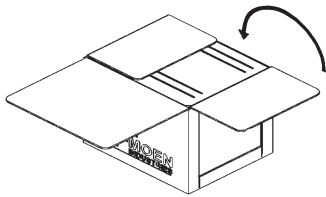
Top Sealing Sequence



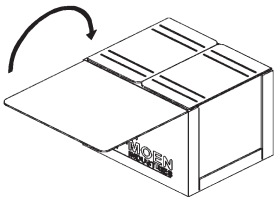
Flap A is folded over. Then glue is applied.



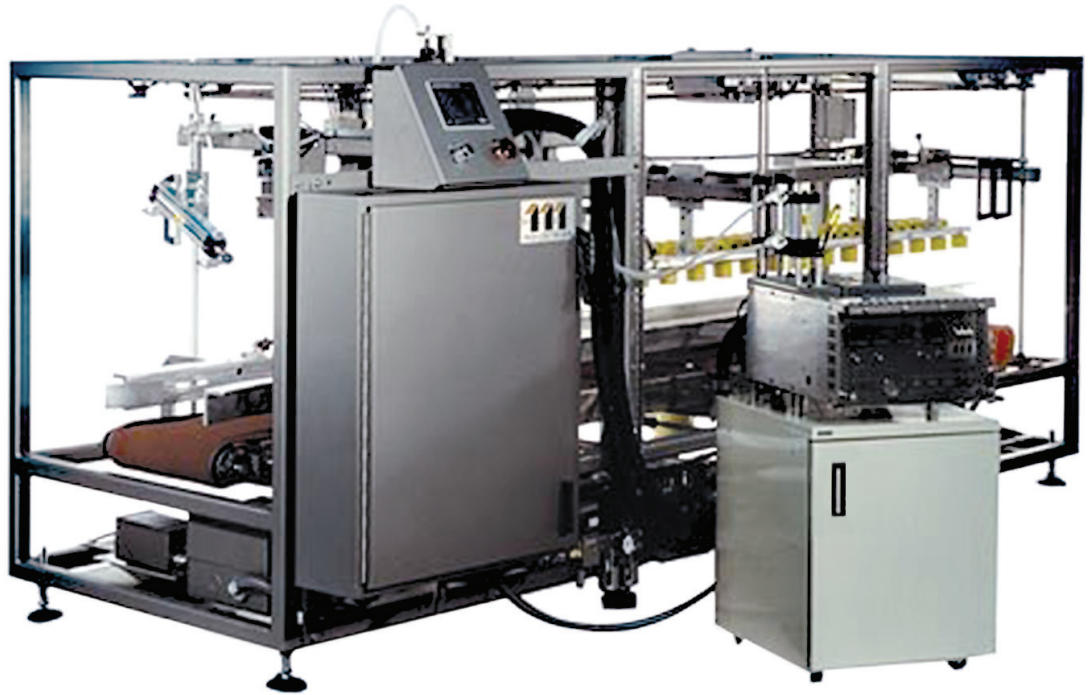
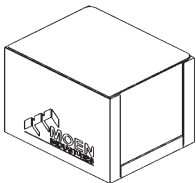
Flap B is folded over.



Flap C is folded over. Then glue is applied.



Flap D is folded over. All blue lines are compressed.



The FOL-233 features:

- Quick Changeover
- Compact Design
- Stainless Steel Paint Finish
- Quality Moen Glue System
- Quality Components & Parts
- Tubular Steel Frame
- Low Air Usage
- Low Maintenance
- UL Approved Electrical Control Panel

The Moen FOL-233 Full Overlap Top Sealer efficiently seals (with hot melt glue) a major, minor, minor, major top flap configuration at speeds of up to 30 cases per minute.

Ruggedly built for high-speed operation, the Moen FOL-233 addresses the “bulging” and “squaring” issues commonly associated with conventional top sealing equipment.

To ensure positive folding and gluing, side compression rollers are used to positively square the top of the case. During compression, the rollers prevent the inner flaps from collapsing downward by applying pressure between the inner flaps and the side wall of the case.



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Web Site: www.moenindustries.com



Full Overlap Top Sealer

Model FOL-233

Compressed Air Consumption

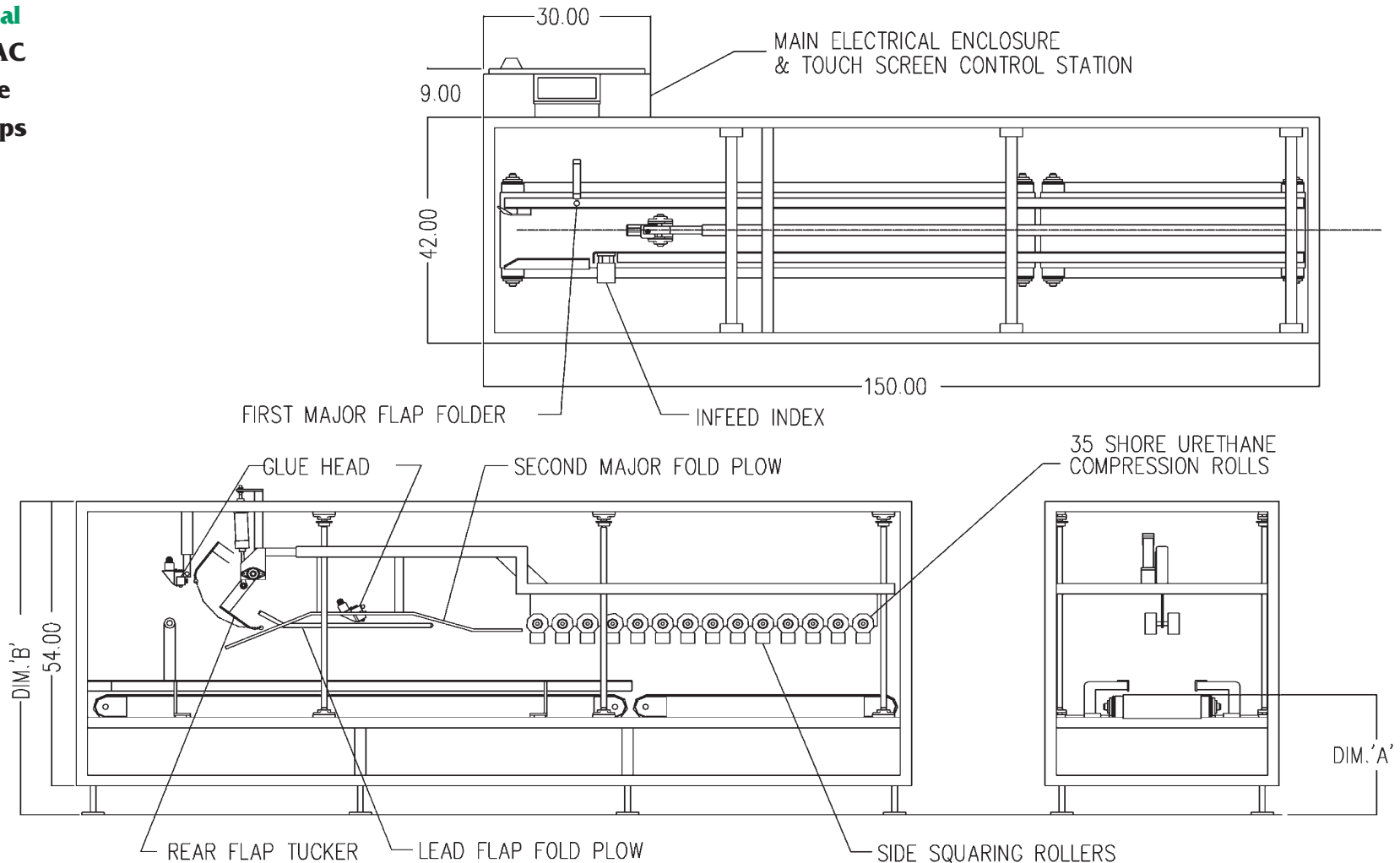
Air usage per cycle in SCFM **0.245**

Electrical Requirements

| Standard | Optional |
|----------|----------|
| 230 VAC | 460 VAC |
| 3 Phase | 3 Phase |
| 20 Amps | 10 Amps |

Box Size Range

| | Min | Max |
|-----------------------|-----|-----|
| Length (between ends) | 12" | 20" |
| Width | 6" | 10" |
| Depth | 8" | 16" |



Rate of Production: Up to 30 c.p.m.



Quality Corrugated Packaging Equipment

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MFOL-233/9-9-10r2