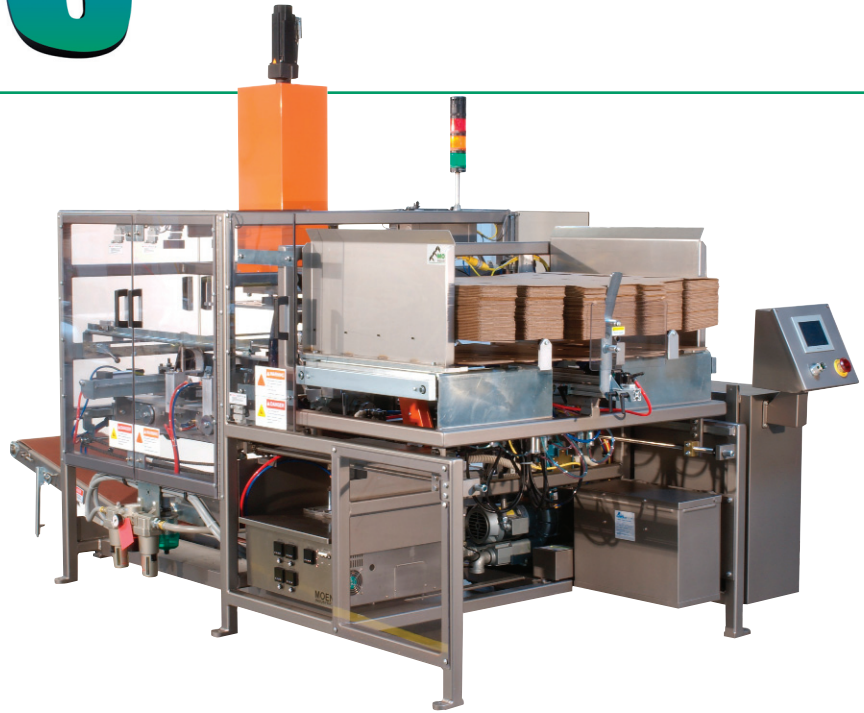
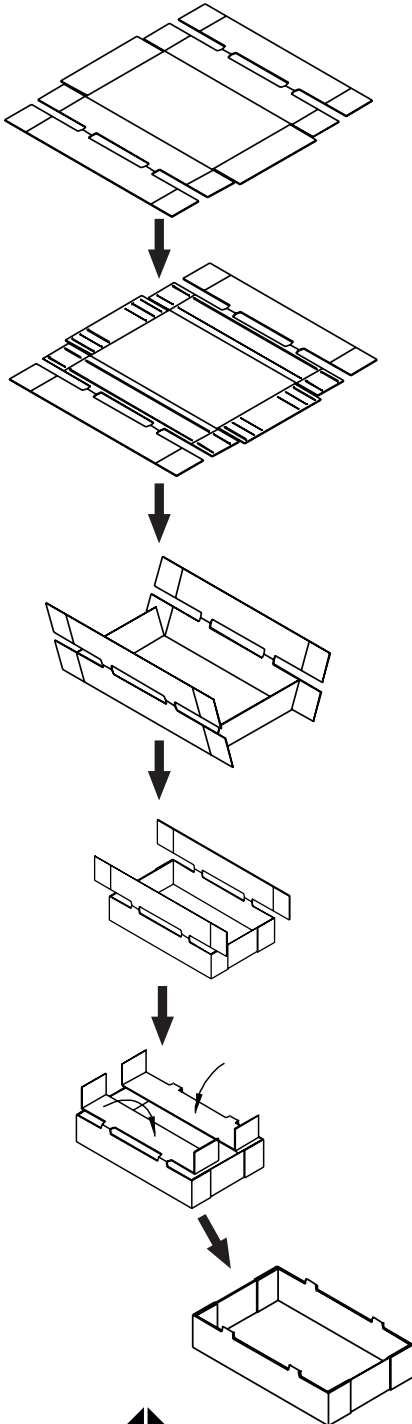


Folding/Forming Sequence



The PF130-RTF features:

- **Tray Completely Formed in Machine Die Cavity**
- **Easy to Load Hopper**
- **Easy to Transport**
- **High Speed Machine**
- **Color Touch Screen Controls (HMI)**
- **UL Approved Electrical Control Panel**
- **Compact Frame**
- **Optional Servo Driven Mandrel**
- **Quick & Easy Size Change**
- **PLC Controlled**

The Moen model PF130-RTF Roll-over Tray Former was designed and built to provide a compact, high-speed tray forming system for fresh fruits & vegetables and other products requiring a high compression strength, open top container.

The PF130-RTF rolls over and glues the tray sidewalls and end tabs to reinforce the strength of the tray. Each machine can be changed over to form either inside/inside or inside/outside minor flaps. Diagonal corners can also be added for extra bearing surface. This folding action happens in the machine die-cavity to minimize the length of the tray former and to increase operational efficiency.

The 44 inch loading height and redesigned frame structure provide the operator with comfortable access to hopper loading. The machine is easy to transport from one location to another and includes built-in forklift channels. The Moen hot melt glue tank is also mounted to the frame.

The PF130-RTF is a quick-change machine that is built *Moen Tough* for the rugged demands of a fruit packing season. Moen's decades of experience in serving the fresh fruit and produce community has supplied us with the know-how needed to offer workhorse packaging equipment capable of performing for years of reliable service.

Roll-over Tray Former

Model PFI30-RTF

Tray Machine Air Consumption per cycle

SCFM with servo & blower	0.600
SCFM with servo & vacuum generators	0.900
SCFM with air cylinder & vacuum generator	1.350

Outputs

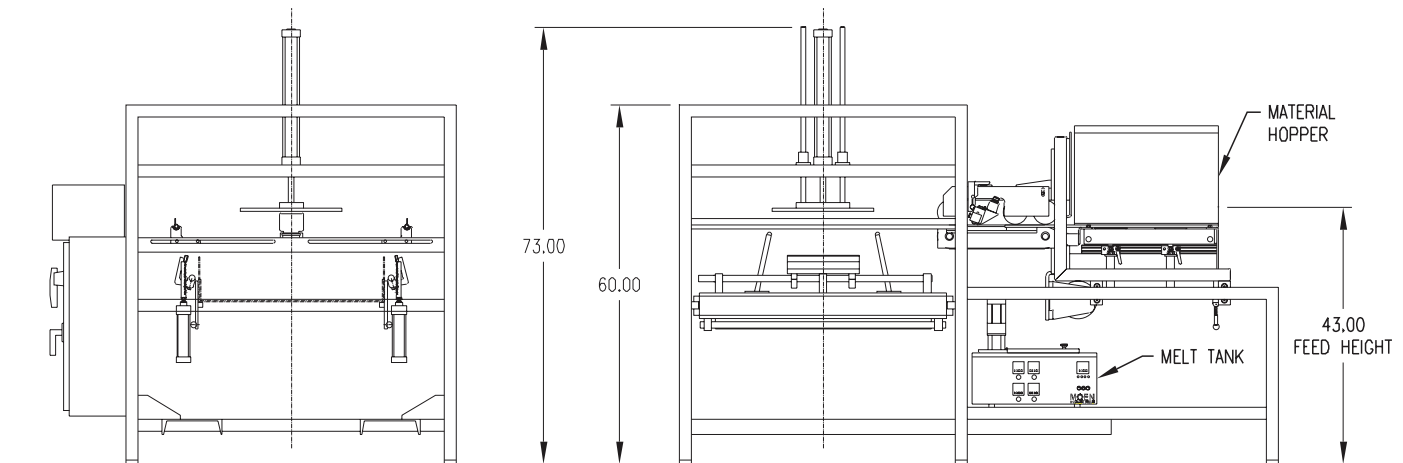
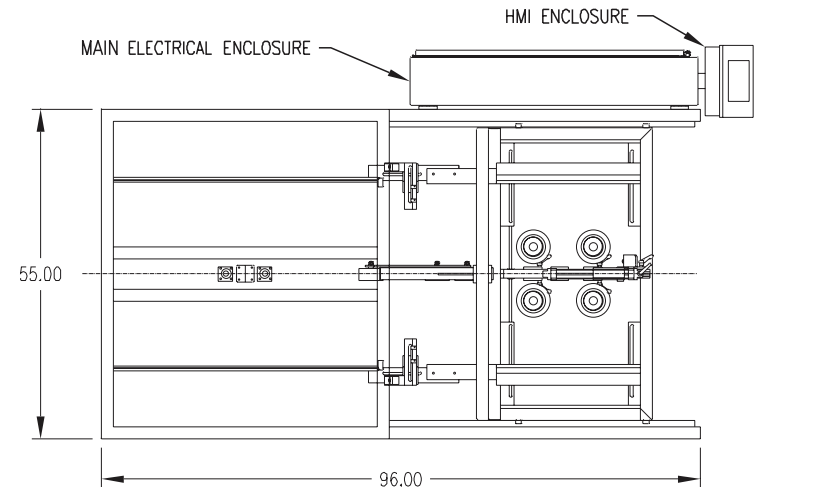
0.600
0.900
1.350

Size Capacity

Maximum Blank Size	38" x 45"
Maximum Box Footprint	24" x 16"
Minimum Box Footprint	10" x 10"
Depth Capacity	2 1/2" - 8"

Electrical Requirements

Standard	Optional
230 VAC	460 VAC
3 phase	3 phase
60 Hz	60 Hz
30 Amps	20 Amps



Rate of Production: Up to 35 t.p.m.



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MPFI30-RTF/5-28-09-0

Quality Corrugated Packaging Equipment